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NADC Tech. Info.

RECEIVING SET TEST SET TS-3683A/SKR-6 AND INTERFACE ADAPTER

George C. Hoguet
Tele-Dynamics
525 Virginia Drive
Fort Washington, Pa. 19034

29 September 1980 Revision A, 12 December 1980

Final Report

Code 3032

NAVAL AIR DEVELOPMENT CENTER Waxminster, Pa. 189/4

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5 January 1981

NAVAL AIR DEVELOPMENT CENTER Warminster, Pennsylvania 18974

Attention:

Code 3032

Subject:

REVISION A TO TECHNICAL MANUAL AND FINAL REPORT

FOR RECEIVING SET TEST SET TS-3683A/SKR-6

Reference:

Contract N62269-79-C-0480

Enclosed are copies of the revised pages for the technical manual and a revised copy of the final report for the TS-3683A/SKR-6.

If you have any questions concerning these revisions, contact the undersigned.

Very truly yours,

TELE-DYNAMICS

Daniel Buckley

Manager,

Integrated Logistics Support

DB/lf

Enclosures

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a. Test Set

d. Test Generator

b. Test Equipment

e. Data Link Transmitter Simulator

c. Signal Simulator f. Transmitter Simulator

20. ABSTRACT (Continue on reverse side if necessary and identify by block number)

Tele-Dynamics designed, fabricated, inspected, and acceptance tested two Test Sets TS-3683A/SKR-6 and associated interface adapters for testing Receiving Set AN/SKR-6 by generating a simulated AN/AKT-22 test signal which is either antenna coupled or direct coupled to the AN/SKR-6.

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SUMMARY

This is the Final Report for the Modified TS-3683/SKR-6 Test Set, here-in identified as the TS-3683A/SKR-6 Test Set and the Interface Adapter. The report is issued in compliance with the Contract Data Requirement List, Item A004, and Data Item Description UDI-E-21353A/AE-219E, under Contract No. N62269-79-C-0480.

The report contains the following:

- a) Statement of work performed
- b) Technical description of operation with diagrams and sketches
- c) Test procedure
- d) Test data

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2.0	Technical Description of Operation, with Drawings, Diagrams, and Sketches	4
3.0	Test Procedure	15
4.0	Test Data	17

Appendix 1 Tele-Dynamics drawing 50812
Acceptance Test Procedure
Test Set TS-3683A/SKR-6
(Including Interface Adapter)

LIST OF ILLUSTRATIONS

Figure 1	Sonobuoy Data Relay Test System Functional Diagram
Figure 2	Test Set TS-3683A/SKR-6 Block Diagram
Figure 3	Test Set TS-3683A/SKR-6 Chassis Layout Drawing
Figure 4	Fan Airflow Curve
Figure 5	Interface Adapter for Test Set TS-3683A/SKR-6

Tele-Dynamics Drawing 50812, Acceptance Test Procedure Test Set TS-3683A/SKR-6, has a self-contained set of test set-up illustrations.

1.0 STATEMENT OF WORK PERFORMED

The work performed consisted of the design, fabrication, inspection and acceptance testing of two TS-3683A/SKR-6 Test Sets and associated Interface Adapters for use with the AN/SKR-6 Receiving Set. The AN/SKR-6 is an ASW Telemetric Data Receiving Set used with the carrier-based antisubmarine warfare module (CV-ASWM). The TS-3683A/SKR-6 and Interface adapter permit end-around (system) and direct testing of the AN/SKR-6 Receiving Set.

2.0 TECHNICAL DESCRIPTION

2.1 TS-3683A/SKR-6

The TS-3683A/SKR-6 test set can be directly added to the existing CV-ASWM installation to extend the Bite and Voltage Monitor functions of the inplace AN/SKR-6. The test set is designed for direct installation in the Audio Switch Matrix rack as a replacement for the present TS-3683/SKR-6 RF test set. Existing cables and mating connectors are used and only minor additional cabling must be added to fully utilize the new test set's capability. Figure 1 depicts the test set interface with the other equipments of the Sonobuoy Data Relay (SBDR).

2.1.1 Test Set Operational Modes

The test set when used in conjunction with the AN/SQX-1 FTA tape recorder and/or the SG-1196/S Acoustic Signal Generator simulates operational sonobuoys for analysis by the FTA operator, and also generates selected test signals when used with theBite and Voltage Monitor function of the R-2088/SKR-6 receiver.

Operation of the test set is available in the following modes:

a. SKR-6 test mode - An S-band 2200 MHz to 2300 MHz carrier on one of 20 selectable frequencies is radiated by the AS-4003/SKR-5 test antenna and is received by the AN/SKR-6 through the mast mounted

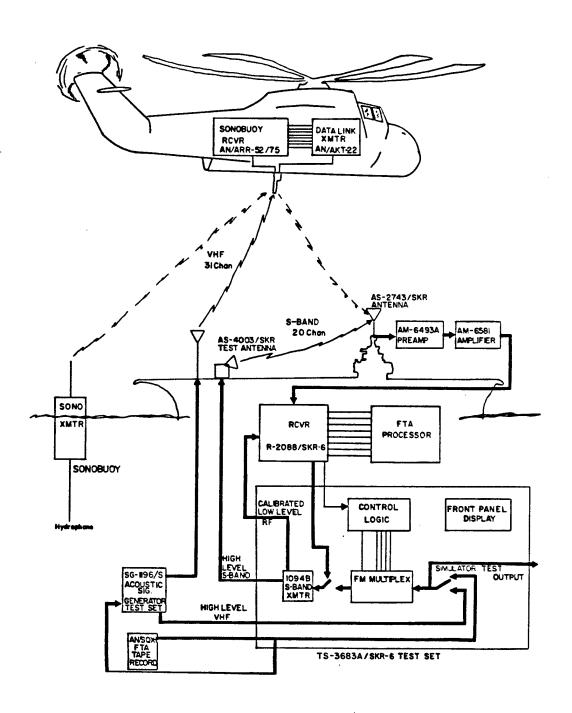


Figure 1. Sonobuoy Data Relay Test System, Functional Diagram

receiving antenna AS-2743/SKR-4. The information from either the SG-1196/S signal generator or the AN/SQX-1 FTA tape recorder is transmitted on the full complement of subcarriers contained within the test set transmitter-multiplex system.

Individual subcarrier modulation is also available and is controlled from the front panel of the TS-3683A/SKR-6 test set.

In addition, single subcarriers can be simulated within the Bite and Voltage Monitor of the R-2088/SKR-6 receiver and used to modulate the S-band carrier of the test set.

- b. R-2088/SKR-6 receiver test mode all the capability provided in a. above is also available on a separate low level calibrated RF output which can be directly used to excite the R-2088/SKR-6 receiver and bypass the mast mounted components of the AN/SKR-6 system.
- c. In addition to the through mode of operation listed above, the TS-3683A/SKR-6 test set has built-in capability to allow for system sensitivity and bandwidth measurements on each of the 20 RF S-band channels.

2.1.2 Electrical Design

The transmitter portion of the test set consists of a standard Tele-Dynamics 1094B S-band transmitter and its associated multiplexer. The 1094B transmitter and multiplexer are also used in the AN/AKT-22(V), which is a part of the airborne equipment used for ASW data link applications.

2.1.2.1 Output Power

A block diagram of the test set is shown in figure 2. The nominal output power of the 1094B is 6 watts. The RF output of the transmitter is applied to an attenuator, to provide a nominal 240 mw output. The output of the attenuator is applied to a variable attenuator which drives a two-port power splitter to supply a calibrated 100-mw output to the antenna connector and also an

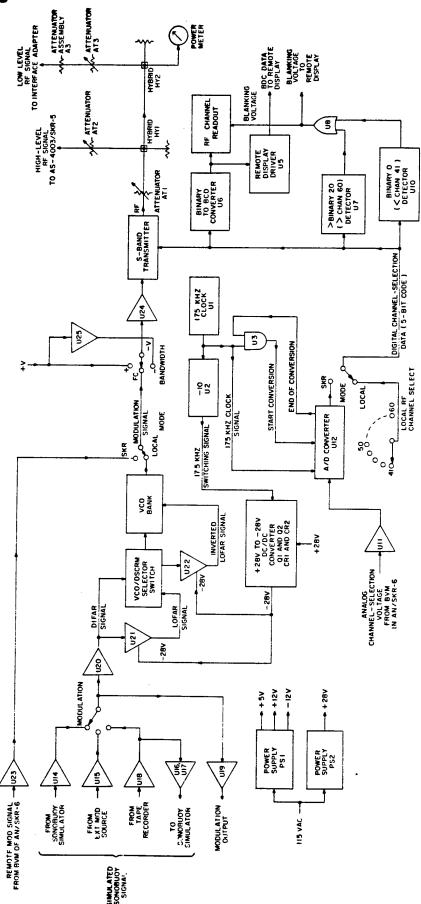


Figure 2. Test Set TS-3683A/SKR-6, Block Diagram

isolated output to drive a shielded attenuator (3-38 dB variable) to a separate type "N" RF connector. This low-level RF output supplies a -45 dBm signal through a length of cable directly to the interface adapter in the R-2088/SKR-6 receiver rack for use in both direct and sensitivity testing of the R-2088/SKR-6.

2.1.2.2 Modulation

The 1094B transmitter is modulated by a bank of voltage-controlled oscillators (VCO's), one for each sonic data channel. The VCO's can be modulated one at a time or all simultaneously. Modulation input for the VCO's can be applied from the AN/SQX-1 Fast Time Analyzer Tape Recorder, the SG-1196/S Acoustic Signal Generator Test Set, an external signal generator or from the Bite and Voltage Monitor Panel of the R-2088/SKR-6. The test set also buffers and feeds the AN/SQX-1 Tape Recorder signal to the external modulation input of the SG-1196/S. The VCO bank is also a standard subassembly of the AN/AKT-22(V).

2.1.2.3 Channel Selection

Channel selection (1 of 20) for the transmitter is controlled from a front panel selector switch (local) or remotely from the RF Adjust Control (located on the Bite and Voltage Monitor). The analog output from the Bite and Voltage Monitor is converted to a 5-bit digital format by an A/D converter. The 5-bit digital signal is used to select one of the 20 available RF channels. The 5-bit digital signal also drives a 2-digit LED channel indicator mounted on the front panel.

2.1.2.4 Operating Power

The test set is powered by 115 volts, 60 Hz. The input power is protected by a dual circuit breaker and filtered by an internally mounted power line feedthrough filter. Separate voltage regulators provide ± 5 volts and ± 12 volts for internal circuit operation. A separate power supply is used to supply ± 28 volts to the 1094B transmitter and VCO's.

2.1.2.5 Filtering and Buffering Provisions

All power and signal lines to the 1094B are filtered by feedthrough filters, mounted in the transmitter compartment of the test set, which has an electrical shield to isolate it from the remainder of the test set. All external signals into the test set are applied via operational amplifiers to provide buffering and impedance matching.

2.1.2.6 Interface and Coupling Provisions

The test set interfaces with the Bite and Voltage Monitor and the test antenna through existing cables and connections. A separate shielded output is provided at -45 dBm for direct coupling to the R-2088/SKR-6 receiver. This output is derived by attenuating the 100-mw calibrated signal. This signal, when directly coupled to the AN/SKR-6 via the Interface Adapter is capable of testing the 20-dB signal/noise quieting of the AN/SKR-6.

2.1.2.7 Bandwidth Measurements

System bandwidth measurements are made by switching the S-band carrier from f_c to f_c ± 250 kHz. When making bandedge measurements, 6 dB is removed from the attenuator to provide a calibrated output of 400 mw.

2.1.3 Mechanical Design

2.1.3.1 Chassis and Panel Fabrication

The chassis assembly is configured as a standard 19-inch rack-mounted drawer that has a depth of 24 inches and a panel height of 8.72 inches. The completed assembly consists of a 3/32-inch thick aluminum alloy chassis which is finished with a chemical conversion coating per MIL-C-5541, to prevent corrosion because of salt air and moisture that may be present during the life of the system. The front panel is fabricated from high strength aluminum alloy, 1/8-inch thick. The panel is finished with several coats of honeycomb enamel paint. All panel instrument functions are permanently engraved, using the required MIL-Spec contrasting black enamel for readability. The drawer

assembly is slide-mounted to the equipment rack for access and ease of maintenance. The complete drawer assembly weighs approximately 75 pounds.

2.1.3.2 Chassis Layout

The TS-3683A/SKR-6 Test Set is shown in figure 3. It includes the multiplexer-exciter capability of the AN/AKT-22(V) and a 28-volt power supply. The chassis is partitioned through the center of the unit, from front to back, to separate the power supply components from the multiplexer-exciter assemblies. This serves as a thermal barrier, by preventing the power supply heat dissipation from entering the transmitter area, since the transmitter is more sensitive to heat rise. A simplified thermal analysis is included later in this report.

The connector types and pin connections of the existing TS-3683/SKR-6 are retained with additional connectors being added for the multiplexer. The present harness, as configured for the shelf-mounted TS-3683/SKR-6 test set, can be used with the new rack-mounted test set.

2.1.3.3 Thermal Analysis

2.1.3.3.1 1094B Transmitter

Input: 3 amperes at 32 volts max = 96 watts - 6 watts output = 90 watts dissipation max.

The equation used to determine the quantity of air required to carry away the heat is:

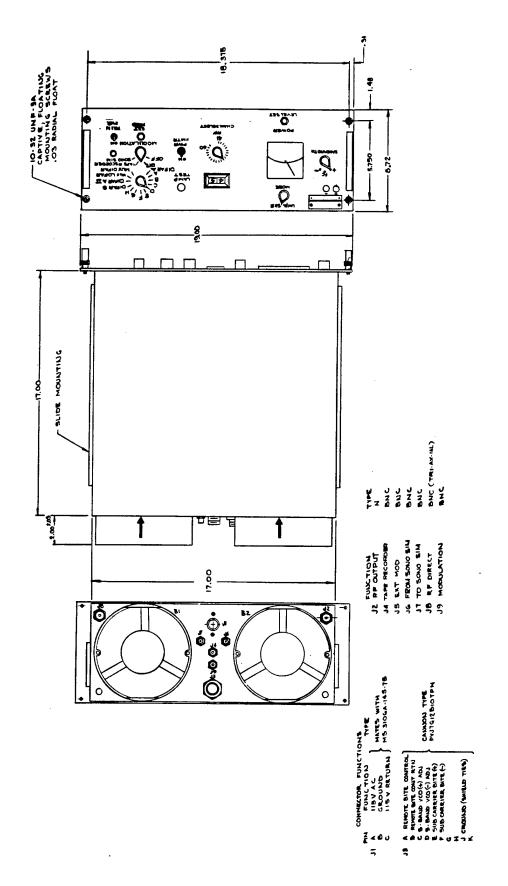
$$Q = MC_{p} (\Delta t),$$

or the heat removed equals the weight of the coolant multiplied by the specific heat of the coolant multiplied by the temperature of the coolant. When this equation is applied on a rate basis, it reduces to:

$$CFM = \frac{BTU/hr}{1.95 (\Delta t_c)} = \frac{1760 \text{ kw}}{(\Delta t_c)}$$

for the cubic feet of air required per minute when the heat to be removed is known in BTU/hr or kilowatts and when the permitted average air temperature rise is known in degrees centigrade.





Tele-Dynamics

For this analysis, the temperature rise of the transmitter baseplate will be maintained at 10°C rise in a worst-case ambient temperature of 50°C (per MIL-E-16400 environmental conditions - ship or shore).

CFM =
$$\frac{1760 \text{ (0.09 kilowatts)}}{10^{\circ}\text{C}}$$
 = 15.8

Add 30% safety factor = 4.7 CFM.

Therefore, to limit the Δt to 10°C rise on the transmitter in an ambient temperature of 50°C maximum, the required air flow is,

Total = 20.5 CFM

The head loss in inches of water due to resistance offered by the heat sink fins is estimated to be 0.6 inch of $\rm H_2O$. The fan performance curve shown in figure 4 indicates that a Rotron MIL-901 model will supply 50 CFM of cooling air at 0.6 inch $\rm H_2O$. The MIL-901 model is dimensionally appropriate for the 8.72-inch height of drawer, as designed for the TS-3683A/SKR-6.

Power Supply and Logic Circuitry:

Logic Circuitry:	0.5 amps	+12 V	=	6 watts
-	0.5 amps	-12 V	=	6 watts
	3.0 amps	5 V	=	15 watts
Power supply and regulator	50% eff		=	27 watts
28 V power supply for 1094B transmitter transformers and diode bridge				12 watts
. .				

Total = 66 watts



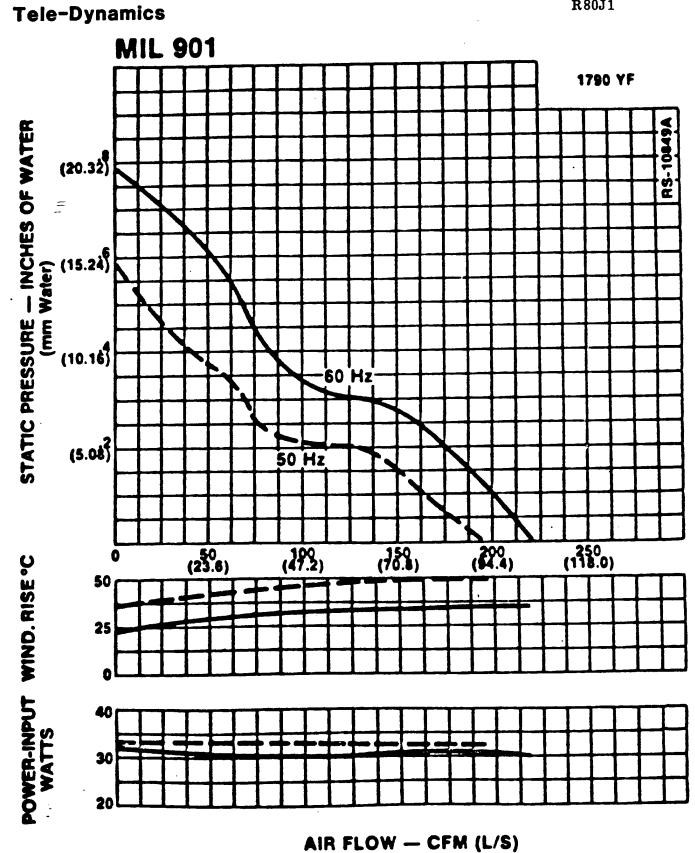


Figure 4. Fan Airflow Curve

For the power supply and logic circuitry considerations, the power dissipation is a total of 66 watts of which 39 watts is due to the power supplies alone. For this reason, the power supplies are considered separately for cooling and, because the maximum operating ambient temperature for these units is 71°C which, when considered in an ambient temperature of +50°C, allows that the Δt (temperature rise) must not exceed 19°C. Using the same formula as in the transmitter analysis, the air flow in CFM is determined as follows:

CFM =
$$\frac{1760 \text{ kw}}{(\text{t}_{\text{C}})} = \frac{1760 (0.039)}{10^{\circ}\text{C}} = 6.86$$

Adding a safety factor of 30% = 2.1 CFM, to limit the Δt to 10° C rise on the power supplies, the required air flow is 9 CFM.

The same head loss of 0.6 inch H₂O is realized, since the heat sink used is identical to the transmitter. Here again, a MIL-901 Rotron fan will adequately cool the power supplies.

The remaining circuitry dissipation is spread out over the entire surface area of the drawer and equates to a flux density of only 0.09 watts/in². These components will be located within the drawer assembly such that they will receive the same cooling air as supplied to the larger heat dissipaters.

2.1.3.4 EMI Considerations-Transmitter

The type 1094B Transmitter is completely shielded in an EMI/RFI enclosure. The enclosure is fabricated from aluminum alloy with all seams and openings gasketed, using chomerics type 1250 conductive EMI material, or equivalent. The enclosure is tin-plated, so that no oxidation will form at gasket/enclosure seam interfaces, maintaining good conductivity throughout.

All wires between the enclosure shield and the transmitter connectors are terminated to feedthrough filters that are soldered to the enclosure walls. The enclosure incorporates a removable cover that provides easy access to the transmitter.

2.2 INTERFACE ADAPTER

2.2.1 Electrical/Mechanical Design (Figure 5)

2.2.1.1 Electrical Design

The Interface Adapter consists of a power splitter, an attenuator, and a coaxial switch. In addition, the front panel has a jack for monitoring the input level from the test set and a test/operate switch (with an indicator) for control of the coaxial switch. The input from the test set (approximately -45 dBm) is applied to the input of the power splitter via a rear panel connector (front panel for 2 prototypes). One output of the power splitter is applied to the attentuator input, and the other output from the splitter is connected to the front panel monitor jack.

The output from the attenuator is connected to one input of the coaxial switch, and the antenna input is connected to the other input. The output from the coaxial switch is connected to the post amplifier in the AN/SKR-6. The front panel test/operate switch controls the coaxial switch. Input power, +28 volts is supplied through a connector on the rear of the panel.

2.2.1.2 Mechanical Design

The Interface Adapter consists of a panel which mounts in the AN/SKR-6 in the space previously occupied by a blank panel between the A4 and A5 subassemblies. The panel is fastened to the AN/SKR-6 rack using standard mounting hardware in existing mounting holes. The test set input signal is applied to a triaxial type connector on the rear of the panel, along with the antenna and post amplifier connections. The unit is slidemounted with a cable retractor.

This design permits easy installation and provides a means of fast switchover from the receiving antenna to the test set for test and evaluation purposes.

3.0 TEST PROCEDURE

Reference: Appendix I

Acceptance Test Procedure for Test Set TS-3683A/SKR-6 (including

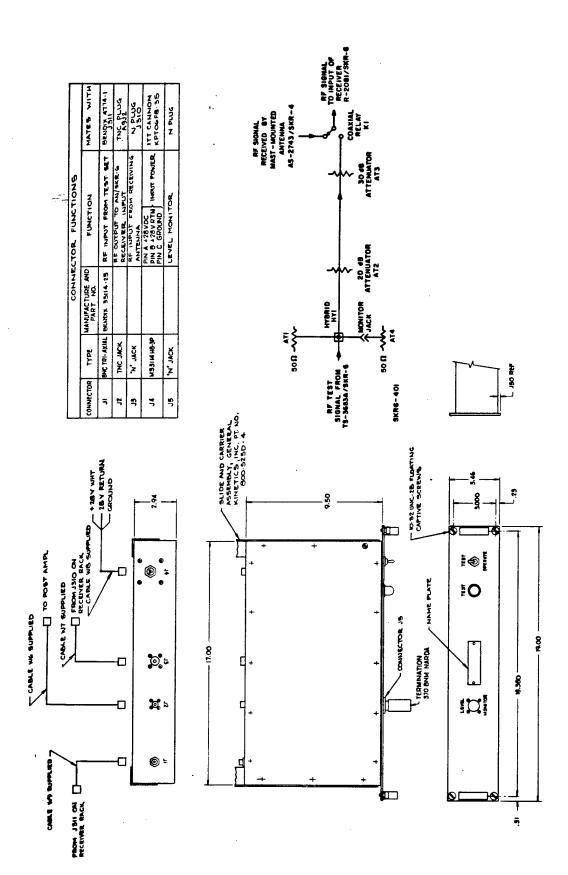


Figure 5. Interface Adapter for Test Set TS-3683A/SKR-6

Interface Adapter) per Tele-Dynamics Drawing 50812 defines the test methods and techniques, test set-up diagrams and equipment, test measurements, conditions and specifications, and includes data forms for recording test results.

4.0 TEST DATA

Reference: Appendix I

The complete acceptance test data forms, located at the end of the Acceptance Test Procedure in Appendix I, is typical test data that reflects acceptable performance within specification limits during the three basic phases:

- Base Line Test
- Preperformance (Environmental) Test
- Final Test.

Appendix I

Acceptance Test Procedure for Test Set TS-3683A/SKR-6 (Including Interface Adapter)

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ACCEPTANCE TEST PROCEDURE
TEST SET TS-3683A/SKR-6
(Including Interface Adapter)

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PREPARED BY:	ACCEPTANCE TEST PROC TEST SET TS-3683A/S (Including Interface Ada	KR-6	A	50812	
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1.0 GENERAL

Scope

1.1

This document describes the acceptance test procedure required to demonstrate contractual compliance of the TS-3683A/SKR-6 Test Set (and Interface Adapter).

1.2 Applicable Specifications

NADC Spec. 554-77-001 Revised 26 Oct. 1977

Receiving Set, Telemetric Data, AN/SKR-6.

TD 47745 (Classified)

Spec, Transmitter

1.3 Standard Test Conditions

All tests shall be performed under the following conditions unless otherwise specified:

a. Standard Input Power

- 115 \pm 1 VAC, 60 \pm 3 Hz, single phase, 3 amp.

b. Atmospheric Conditions

- Prevailing factory conditions of ambient temperature, pressure, and humidity.

1.4 <u>Test Application</u>

This Acceptance Test Procedure shall be performed on all equipments submitted for acceptance.

1.5 <u>Definitions</u>

1.5.1 The equipment referenced herein is the:

a. Test Set TS-3683A/SKR-6.P/N 50450-501

b. Interface Adapter P/N 50705-501

1.5.2 Failure

A failure will have occurred when the data measurements do not meet the requirements of each test defined herein, or when mechanical damage causes deterioration that will prevent the system from meeting the requirements defined herein.

1.6 Test Sequence

1.6.1 The functional portion of the test shall be performed in three parts as follows:

a. Preliminary Test, Paragraph 3.0

b. Pre-performance Burn-in, Paragraph 4.0

c. Final Test, Paragraph 3.0.

PREPARED BY

ACCEPTANCE TEST PROCEDURE TEST SET TS-3683A/SKR-6 (Including Interface Adapter) SIZE

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50812

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FSCM 98853

SHEET 3

EVISED

- 1.6.2 Para. 1.9 (Mechanical/Visual) shall be performed prior to para. 3.0.
- 1.6.3 Read the Running Time Meter at end of tests (see fig. 1).

 Record reading on sign-off sheet of data sheet package.
- 1.7 Test Requirements
- 1.7.1 Equipment

Mech./Visual System Functional

- a. Test Set TS-3683A/SKR-6,P/N 50450-501
- X

X

b. Interface Adapter, 50705-501

X

X

- 1.8 Precautions
 - a. The operator must be familiar with the test equipment instruction manuals and operating procedures for all equipment used in this test.
- 1.9 Mechanical/Visual

Verify that all units have been inspected to meet their mechanical requirements. Check to see that inspection cards have been approved.

* Record results on Data Sheet 1.

ACCEPTANCE TEST PROCEDURE
TEST SET TS-3683A/SKR-6
(Including Interface Adapter)

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TELE

2.0		T EQUIPMENT REQUIRED			
	be al	following test equipment or equivalent llowed a minimum of 5 minutes warm-up l have a minimum of 25 minutes warm-u	o time, exc	ed. All 1 ept RF 6	est equipment shall equipment which
	EQUI	IPMENT	MFG		MODEL
2.1	Powe	er Source, commercial 115 volts, 60 Hz	, single ph	ıase, c or	ntrollable ± 10%.
2.2	VTV	M AC/DC	HP		400D
2.3 =	RF W	Wattmeter/Bolometer	HP		432B/478A
2.4	AC V	VTVM/dB Meter	НР		400E
2.5	Spec	ctrum Analyzer	Tektronix		7L13
2.6	Freq	quency Counter, "S-band"	HP		5245 L
2.7	Test	Oscillator	HP		651B
2.8	Vari	lable DC Power Supply	NJE		LVC 505
2.9	Wave	e Analyzer, HF	HP		310B
2.10	Osci	illoscope	Tektronix		7834/547
2.11	AC (60 Hz Ammeter	Weston		930
2.12	Spec	ctrum Analyzer	Singer		RTA-5/VR3
2.13	Tele	emetric Receiver	T-D		AN/SKR-()
2.14	30 d	IB Coaxial Attenuator	Narda		771
2.15	PC (Card Extender	T-D		50818
2.16	S-Ba	and Signal Generator	НР		3205A
2.17	Rece	eiver/dB Meter Cable	TD		49847-501
2.18	Dial-	-A-Volt Power Supply	GRI		DA4-44
2.19	Elar	psed Time Meter	N/A		-N/A
2.20	20 (dB Coaxial Attenuator	Narda		771
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3.0 SYSTEM FUNCTIONAL

3.1 General

The equipment shall be tested in conjunction with a calibrated AN/SKR-() and commercial test equipment. Within the text, an asterisk (*) denotes a data measurement. Test equipment is indicated by parentheses, within which is contained the equipment number listed in para. 2.0.

3.2 Initial Control Settings

Initial equipment control settings before application of input power shall be as follows:

a. Test Set

MAIN PWR Off

MODE LOCAL

PWR XMTR..... Off

BANDWIDTH F_C

MODULATION OFF

VCO/DSCRM MUX LOFAR

RF CHAN SELECT 41

b. Interface Adapter Connected to TS-3683A/SKR-6

main unit via 30 dB attenuator representing 100 ft. of tri-axial

interconnection cable.

TEST/OPERATE TEST

3.3 AC Power

Set-up equipment as shown in figure 1. Apply 115 VAC, 60 Hz single phase power (2.1) to unit under test. Set MAIN PWR circuit breaker CB1 to ON position and observe that main power light is illuminated * and that both fans blow inward *. Using AC ammeter (2.11) as shown in figure 1, measure AC input current*. Limit = 3A maximum. Record results on Data Sheet 1.

3.4 RF CW Power

The objectives of these tests are to demonstrate that a -95 dBm standard RF signal can be provided to the AN/SKR-() post amplifier with a dynamic

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adjustment range to accommodate attenuations and losses by either air (antenna to antenna) or cable (direct) RF paths.

3.4.1 -95 dBm Direct

Connect a spectrum analyzer (2.5) to the Interface Adapter output jack (J2). using a length of low-loss coaxial or heliax cable. Set the analyzer to its minimum available bandwidth. Set the Test Set/Interface Adapter controls per para. 3.2, except set MAIN PWR to ON. Set PWR XMTR switch to ON. Observe the RF signal on the analyzer. Signal

amplitude shall be -95 ± 2 dBm*. Record results on Data Sheet 1.

-13 dBm (Antenna-to-Antenna) $3.4.2^{-}$

In a typical ship installation, there is approximately 82 dB of path loss between J2 of the Test Set and the AN/SKR-() post amplifier. The output level at J2 must be -13 dBm in order to supply a -95 dBm input signal to the post amplifier (-95 - (-82) = -13). Connect a power meter (2.3) to Test Set jack J2. Meter should read -13 ± 2 dBm*. Enter results on Data Sheet 1.

3.4.3 ± fc Bandwidth

Connect an S-Band frequency counter (2.6) to Test Set jack J2. Set controls per para. 3.2, except set MAIN PWR and PWR XMTR switches to ON. Note the RF center frequency of channel 41.

3.4.3.1 + Bandwidth

Set the BANDWIDTH switch to + position and observe that the POWER monitor meter reads +6 ± 1 dB*. Frequency counter should read the center frequency noted in para. 3.4.3 plus 250 ± 70 kHz*. Record deviation from true center frequency in kHz on Data Sheet 1.

3.4.3.2 - Bandwidth

Set the BANDWIDTH switch to - position and observe that the POWER monitor meter reads +6 ± 1 dB*. Frequency counter should read the center frequency noted in para. 3.4.3 minus 250 ± 70 kHz*. Record deviation from true center frequency in kHz on Data Sheet 1.

RF Channel Selection 3.5

Refer to classified frequency channel code found in TD drawing 47745.

3.5.1 RF Center Frequency

With controls set as indicated in para. 3.2, connect S-band frequency counter (2.6) to Test Set jack J2. Set MAIN PWR to ON. Set PWR XMTR switch to ON. In succession, select each position of the RF CHAN SELECT switch and read frequency for each position as indicated on S-Band Counter. Each channel

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frequency shall be within ± 70 kHz of the frequency listed in the classified channel list. Record on Data Sheet 1 the deviation from true center frequency for each channel in kHz*.

3.5.2 LED Display

Select in succession each position of the RF CHAN SELECT switch and verify that the LED display indicates the proper channel number *. Record results on Data Sheet 2.

3.5.3 Remote Channel Selection

- The AN/SKR-6 Bite and Voltage Monitor (BVM) supplies a +20 to +25 VDC variable RF control voltage to the Test Set, which provides control of the RF output frequency over the range of 2.2 to 2.3 GHz. The object of this test is to demonstrate that this DC control can be used to remotely select any of the 20 channels (41 through 60) of the Test Set.
 - a. Set-up equipment as shown in figure 2, with the Test Set controls set per para. 3.2, and the MODE switch set to the SKR position. Set MAIN PWR switch to ON. Apply primary and dc voltages to BVM. Set BVM MODE switch to BITE RF. Vary the RF ADJUST control of the BVM and monitor the LED display of the Test Set. Verify that all channels (41 through 60) of the Test Set are selected by the full rotation of the BVM RF ADJUST control *. Verify the frequencies of channels 41 and 60, using the frequency counter (2.6)*. Record results on Data Sheet 2.
 - b. As an alternate method, use a variable DC power supply of +20 to +25 Vdc capacity (2.8), and inject it into Test Set jack J3, pins C(+) and D (return). Perform test of para. 3.5.3 a.

3.6 Multiplex Calibration

3.6.1 LOFAR VCO Levels

Connect a wave analyzer (2.9) monitored by a frequency counter (2.6) to the receiver output of the AN/SKR-() telemetry receiver. Connect the post amp input of the AN/SKR-() receiver to Test Set output jack J2 through 50 dB of attenuation (see fig. 1). Set the Test Set controls per para. 3.2, except set MAIN PWR, and PWR XMTR switches to ON. Tune the wave analyzer in turn to each VCO subcarrier frequency listed below and measure the VCO subcarrier level for each*. Levels should be within values given in list below*. Enter results on Data Sheet 2.

3.6.2 LOFAR VCO Frequencies

Maintain the test conditions of para. 3.6.1. Tune wave analyzer to each VCO frequency listed below and record actual frequency of each VCO as displayed on frequency counter*. Frequencies should be within those listed below. Enter results on Data Sheets 2 and 3.

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Channel	Frequency (±100 Hz) (kHz)	Level (mVRMS)
VCO A	12.5	115 ± 23
VCO B	20.8	115 ± 23
VCO C	29.2	115 ± 23
VCO D	37.5	115 ± 23
VCO E	45.8	150 ± 30
VCO F	54.2	175 ± 35
VCO G	62.5	200 ± 40
VCO H	93.0	300 ± 60

3.7 Signal Conditioning

3.7.1 SONO SIM Input (J6)

Connect Test Set output jack J2 to input of AN/SKR-() receiver through 50 dB of attenuation (2.14,2.20). Set Test Set controls per para. 3.2, except set VCO/DSCRM switch to MUX LOFAR position, MODULATION switch to SONO SIM position, and MAIN PWR, and PWR XMTR switches to ON. Using an audio oscillator (2.7) monitored by an AC VTVM (2.4), inject a 300 Hz at 2.0 ± 0.05 VRMS signal into Test Set rear panel jack J6. Using the AC VTVM, measure the output of each discriminator for each channel*. Value should be 1 ± 0.1 VRMS for each channel. Enter results on Data Sheet 3.

3.7.2 Modulation Out (J9)

With the test conditions of para. 3.7.1 intact, connect the AC VTVM (2.4) to rear panel jack J9. Measure a signal of 2.0 ± 0.1 VRMS amplitude*. Enter results on Data Sheet 3.

3.7.3 External Modulation (J5)

Maintain test conditions of para. 3.7.1, except set MODULATION switch to EXT position, and inject test signal into front panel jack J5 (EXT MOD). Repeat the test of para. 3.7.1 on any one discriminator output*. Enter results on Data Sheet 3.

3.7.4 Tape Recorder Input (J4)

Maintain the test conditions of para. 3.7.1, except set MODULATION switch to TAPE RECORDER position and inject a 300 Hz at 1 ± 0.05 VRMS test signal into rear panel jack J4 and repeat the test of para. 3.7.1 on any one discriminator output*. Enter results on Data Sheet 3.

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3.7.5 Differential Output (J7)

With the test conditions of para. 3.7.4 intact, measure the signal level at rear panel DIFFERENTIAL jack J7, using the AC VTVM (2.4). Meter should read 1 ± 0.11 VRMS from the center conductor to chassis ground and 1 ± 0.11 VRMS from the outer conductor to chassis ground. Add these two measured values together*. Enter result on Data Sheet 7.

3.7.6 Remote VCO Input (J3)

Connect BVM to Test Set as shown in figure 2. Connect input of AN/SKR-() receiver (2.13) to output jack of Test Set (J2), through 50 dB of attenuation (2.14,2.20). Set the Test Set controls per para. 3.2, except set MODE switch to SKR, MAIN PWR switch to ON, and MODULATION switch to ON. Set the BVM MODE switch to BITE RF, the RF ADJUST control to obtain channel 41, MODULATION switch to INT, and VCO/DSCRM switch to A. With AN/SKR-() receiver set to channel 41, measure output of channel A discriminator with AC VTVM (2.4). Meter should read +1.0 ±0.3 VRMS*. Record result on Data Sheet 3.

3.7.7 Selected LOFAR (A through H) Switching

Connect the output of the Test Set (J2) to the input of the AN/SKR-() receiver through 50 dB attenuation(2.14,2.20). Set the MODE switch to LOCAL, and the MODULATION switch to TAPE RECORDER. Using the audio oscillator (2.7), inject a 300 Hz at 1 ±0.1 VRMS test signal into Test Set rear panel input jack J4. Select in turn each LOFAR position (A through H), of the VCO/DSCRM switch. Observe via an oscilloscope (2.10) that the signal is present on only the selected LOFAR channel as observed at the AN/SKR-() LOFAR discriminator outputs*. Enter results on Data Sheet 3.

3.7.8 MUX LOFAR Switching

Maintain the test conditions of para. 3.7.7, except set VCO/DSCRM switch to MUX LOFAR position. Verify with the oscilloscope that the test signal is present on all LOFAR channels (A through H), as observed at the discriminator outputs of the AN/SKR-() receiver*. Enter results on Data Sheet 3.

3.8 DIFAR

3.8.1 DIFAR B VCO Center Frequency

Connect Test Set output jack J2 to input of AN/SKR-() receiver through 50 dB of attenuation (2.14,2.20). Set Test Set controls per para. 3.2, except set VCO/DSCRM switch to either DIFAR B or MUX DIFAR position, and MODULATION switch to EXT position. Set MAIN PWR and PWR XMTR switches to ON. Without any modulation applied to the EXT MOD jack J5, connect a frequency counter (2.6) to the AN/SKR-()VHF receiver output. Frequency counter should read 70 ±1.4 kHz*. Enter result on Data Sheet 4.

3.8.2 DIFAR B VCO Sensitivity

Maintain the test conditions of para. 3.8.1. Set Test Set controls per para. 3.2, except set VCO/DSCRM switch to DIFAR B, and

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MODULATION switch to SONO SIM position. Set MAIN PWR, and PWR XMTR switches ON. Using the audio oscillator (2.7), monitored by the AC VTVM (2.4), inject a 1 kHz at 2 ± 0.1 VRMS signal into rear panel SONO SIM input jack J6. Using the AC VTVM, measure the output of the AN/SKR-() DIFAR B discriminator. Meter should read 1 ± 0.2 VRMS*. Enter results on Data Sheet 4.

3.8.3 **DIFAR A**

Maintain the test conditions of para. 3.8.2, except set VCO/DSCRM switch to DIFAR A position. Using the AC VTVM (2.4), measure the output of the AN/SKR-() DIFAR A low pass filter. Meter should read 1 ± 0.2 VRMS*. Enter results on Data Sheet 4.

3.8.4 MUX DIFAR Level

Maintain the test conditions of para. 3.8.2, except set VCO/DSCRM switch to MUX DIFAR position. Using the AC VTVM (2.4), measure a MUX DIFAR signal level of 0.87 ± 0.05 VRMS at the AN/SKR-() receiver output*. Enter results on Data Sheet 4.

3.8.5 MUX DIFAR Ratio

Maintain the test conditions of para. 3.8.4. Using an oscilloscope (2.10), connected to the AN/SKR-() receiver output, measure signal levels of 2.0 ± 0.2 Vp-p at 1 kHz, and 1.0 ± 0.2 Vp-p at 70 kHz, with a resultant 1 kHz to 70 kHz ratio of 2 to 1*. Enter results on Data Sheet 4.

3.9 Lamp Test

Set Test Set controls per para. 3.2, except set MAIN PWR switch to ON. Depress the front panel LAMP TEST pushbutton. Observe the following*:

- a. LED display shows "8.8."
- b. "+" lamp lit
- c. "-" lamp lit.

Enter results on Data Sheet 4.

3.10 Interface Adapter Attenuation Test

Connect a length of coaxial cable to Test Set jack J2. Measure power at end of cable with power meter (2.3), with Test Set MAIN PWR and PWR XMTR switches set to ON. Disconnect power meter. Connect cable to jack J3 of Interface Adapter. Connect power meter to jack J2 of Adapter. Set TEST/OPERATE switch to OPERATE. Read power*. Enter results on Data Sheet 4.

Record time indicated by running time meter* on sign-off sheet.

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4.0 PRE-PERFORMANCE TESTING

The pre-performance test consists of a minimum 72 hour operational burn-in, including the time for sinusoidal vibration, voltage and frequency variation and temperature tests defined herein.

4.1 Conditions

- a. Operational Burn-in
 - 1) 72 hours continuous except for time necessary to establish test set-ups per para. 4.3, 4.4, and 4.5.
 - 2) 24 hours minimum of un-interrupted error free operation will be completed during burn-in, even if it requires extension of the 72 hour period.
 - 3) Operation during burn-in will be at standard conditions per para. 1.3, except as required per para. 4.3, 4.4, and 4.5.
- b. Vibration: Sinusoidal 5 to 33 cycles, 1 minute per cycle, amplitude per para. 4.3 below, axes selected by Tele-Dynamics.
- c. Voltage and Frequency Variation: per para. 4.5.4 of MIL-E-16400F (Table 5).
- d. Temperature: per para. 4.5.8.2.4 of MIL-E-16400F, Class 4.
- e. Running Time meter must be part of set-up for these tests.

4.2 Data Requirements

Two levels of testing are specified within the environmental section of this procedure to ensure proper operation of the equipment prior to, during, and after such environmental testing, as follows:

- 4.2.1 In most cases, the following tests (as modified below), shall be performed prior to and after environmental tests, as required.
 - a. Para. 3.3 AC Power, except for fan direction test.
 - b. Para. 3.5.1 RF Center Frequency, for channel 41, only.
 - c. Para. 3.5.2 LED Display, for channel 41, only.
 - d. Para. 3.4.2 RF CW Power (-13 dBm).
 - e. Para. 3.6.1 VCO LOFAR Levels.
- 4.2.2 In most cases, the following tests (as modified below), shall be performed during the environmental tests, as required.

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- a. Para. 3.3 AC Power, except for fan direction test.
- b. Para. 3.5.1 RF Center Frequency, for channel 41 only.
- c. Para. 3.4.2 RF CW Power (-13 dBm).
- d. Para. 3.6.1 VCO LOFAR Levels.
- e. Para. 4.2.3 Signal Conditioning and VCO LOFAR Stability.

4.2.3 Signal Conditioning and VCO LOFAR Stability

- a. Set up equipment per figure 3. Set Test Set and Interface Adapter controls per para. 3.2, except set MODULATION switch to TAPE RECORDER, and MAIN PWR, and PWR XMTR switches to ON.

 Using the audio oscillator (2.7), monitored by the AC VTVM (2.4), inject a 1 kHz, 1 ± 0.05 VRMS signal into rear panel jack J4. Using a dual trace oscilloscope as an indicator, monitor the output signals at J9 (MODULATION Out), and J7 (DIFFERENTIAL Output). The output at J9 should be 2 ± 0.1 VRMS and the output at J7 (from center conductor to chassis ground, as measured), should be 1 ± 0.11 VRMS*. If these levels are correct, enter results in the form of a check mark on Data Sheet.
- b. Maintain the test conditions of para. 4.2.3a, except disconnect audio oscillator from TAPE RECORDER input (J4). Using the low frequency spectrum analyzer (2.10, 2.12), connected to the AN/SKR-() receiver output, as an indicator, observe the composite signal. VCO signal levels should remain stable in both amplitude and frequency. Any jitter or instability on display indicates a problem. If display is stable, enter result in form of a check mark on Data Sheet*.

4.3 Vibration

4.3.1 Requirement

A variable frequency test shall be conducted in the principal directions of vibration as determined by the contractor or by previous testing. The equipment shall be vibrated from 5 Hz to 33 Hz in discrete frequency intervals of 1 Hz as shown below. At each integral frequency the vibration shall be maintained for at least 1 minute.

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FREQUENCY RANGE (Hz) 5-15 15-25 26-33		PLUS OR MINUS (INCH) 0.03 ± 0.006 0.02 ± 0.004 0.01 ± 0.002				
	Table A	mplitu		c Op	MINUS (INCH)	
1 Hz	shall be vibrated from 5 Hz to 3 as shown below. At each integred for at least 1 minute.	ral freq	n discrete quency th	e vibi	ration shall be main-	

4.3.2 Test

- a. Mount the equipment directly on the vibration table in the upright (vertical) position and establish the system test set-up.
- b. Apply standard power per para. 1.2 and repeat data per para. 4.2.1.
- c. Vibrate the equipment from 5 to 33 Hz in discrete frequency intervals of 1 Hz at vibration table amplitude per para. 4.3.1. The vibration shall be maintained for 1 minute minimum at each integral frequency.

Monitor the data per para. 4.2.2 during the vibration.

- d. Repeat data requirements of para. 4.2.1. The post data of the vertical axis will be used as the predata for the horizontal major axis.
- e. Mount the system on the vibration table in the horizontal major axis.
- f. Repeat para. 4.3.2c.
- g. Repeat data requirements of 4.2.1.

4.4 Primary Power

4.4.1 Requirements

The voltage and frequency tests shall be conducted according to section 4.5.4 of MIL-E-16400F.

4.4.2 Primary Power

4.4.2.1 Voltage and Frequency Variations

- a. Establish the system test set-up.
- b. Monitor the input voltage and frequency.
- c. Operate the equipment for a minimum of 15 minutes at each of the combinations of input line voltage and frequency listed below. Adjust the variable frequency, variable voltage power source to each specified condition.
- d. Monitor the requirements of para. 4.2.2 during each step and record data at the completion of each 15 minute period per para. 4.2.1.

Supply Line Voltages and Frequencies

(a) (b)
VRMS (± 10%) 103.5 126.5
Freq. (± 5%) 57 63

ACCEPTANCE TEST PROCEDURE
TEST SET TS-3683A/SKR-6
(Including Interface Adapter)

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4.4.2.2 Transient Voltage

- a. Repeat 4.4.2.1a.
- b. Monitor the input voltage on oscilloscope.
- c. Operate the equipment per each of the steady state (ss) input transient conditions listed below.
- d. Record the data per para. 4.2.2 after each transient has ceased.
- e. Record the data requirements of para. 4.2.1 after completion of all transients.

Innut Transient Conditions

	input Trans	ient Conditi	ons	
	(a)	(b)	(c)	(d)
SS VRMS	130	105	115	115
SS FREQ. Hz	60	60	62	58
TRANSIENT VRMS	+20%(156)	-20% (84)	NA	NA
TRANSIENT FREQ.	NA	NA	+3% (64)	-3% (56)
TRANSIENT TIME	2 sec	2 sec	2 sec	2 sec

4.4.2.3 Power Interruption

- a. Repeat 4.4.2.1a.
- b. Operate the equipment.
- c. Interrupt the input power for 3 to 4 seconds.
- d. Record the data per para. 4.2.2.
- e. Interrupt the input power for 29 to 30 seconds.
- f. Repeat 4.4.2.3d.
- g. Repeat 4.4.2.3c. to f. a total of 5 times.
- h. Record the data requirements of para. 4.2.1. This data will be the predata for temperature test.

No damage to the equipment shall be incurred as a result of the power interruptions.

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4.5 Temperature

4.5.1 Requirement

The equipment shall be capable of normal operation (without alignment or adjustment other than the accessible controls employed for operation of the equipment) throughout the following temperature cycle; tolerance shall be as specified in Para. 4.2 Data Requirements.

4.5.2 Test

- a. Install the equipment in the temperature chamber and establish the system test set-up.
- b. Apply standard power per para. 1.3 and repeat data per para. 4.2.1 and maintain power ON.
- c. Decrease the chamber ambient temperature to $0^{\circ} \pm 2^{\circ}$ C and maintain for 24 hours.
- d. Record the data requirements of para. 4.2.1.
- e. Increase chamber temperature in steps of 10 degrees each, at 30 minutes per step, until +50° ± 2°C is reached and hold at that temperature for a period of 4 hours.
- f. Repeat the data requirements of para. 4.2.1.
- g. Reduce room temperature in steps of 10° each at 30 minutes per step until +25° ± 2°C is reached and hold at that temperature for 4 hours.
- h. Repeat the Data Requirements of para. 4.2.1.

4.6 Burn-In

4.6.1 Requirement

a. 72 hours continuous operation except as noted in para. 4.1a, with a minimum of 24 un-interrupted error free operating hours.

4.6.2 <u>Test</u>

Review the running time meter hours and the data log of para. 4.3, 4.4, and 4.5 and determine if the requirements of para. 4.6.1 have been met.

If the requirements have not been met, continue operation per para. 4.1 "Note" until both the 72 hour burn-in and the 24 hour un-interrupted error free operating periods have been completed.

Repeat data per para. 4.2.1 if required, in order to determine compliance with the error free operation.

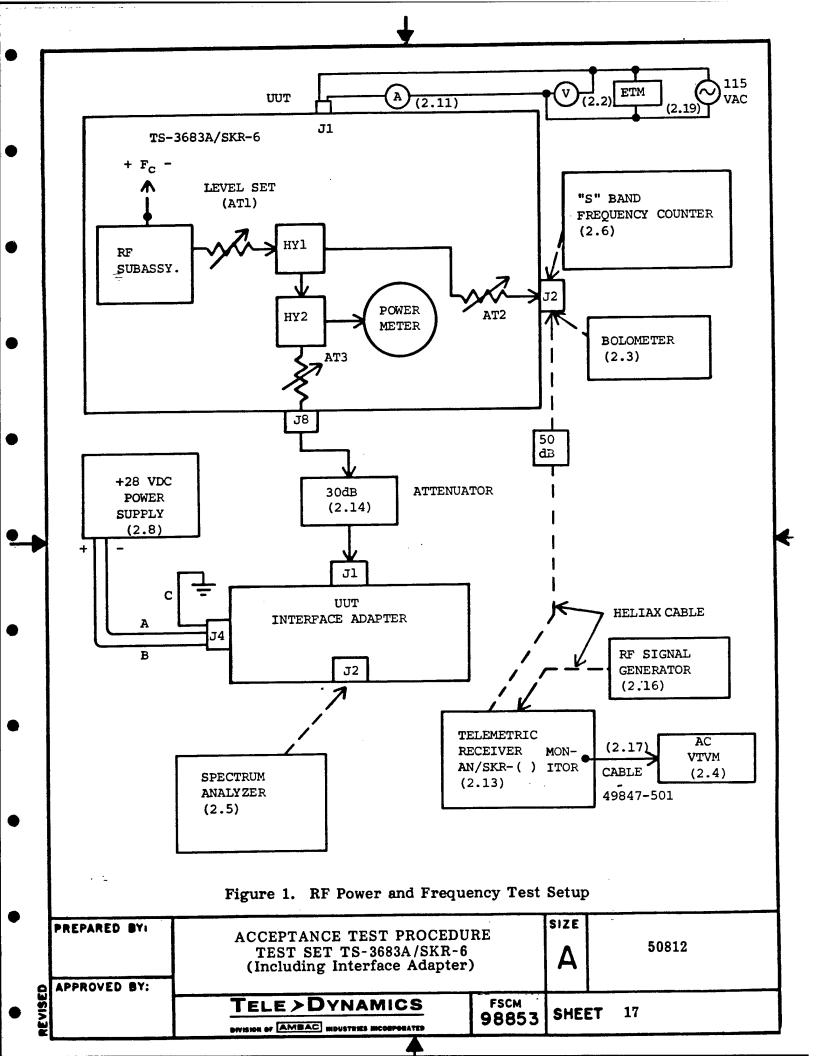
5.0 FINAL TEST

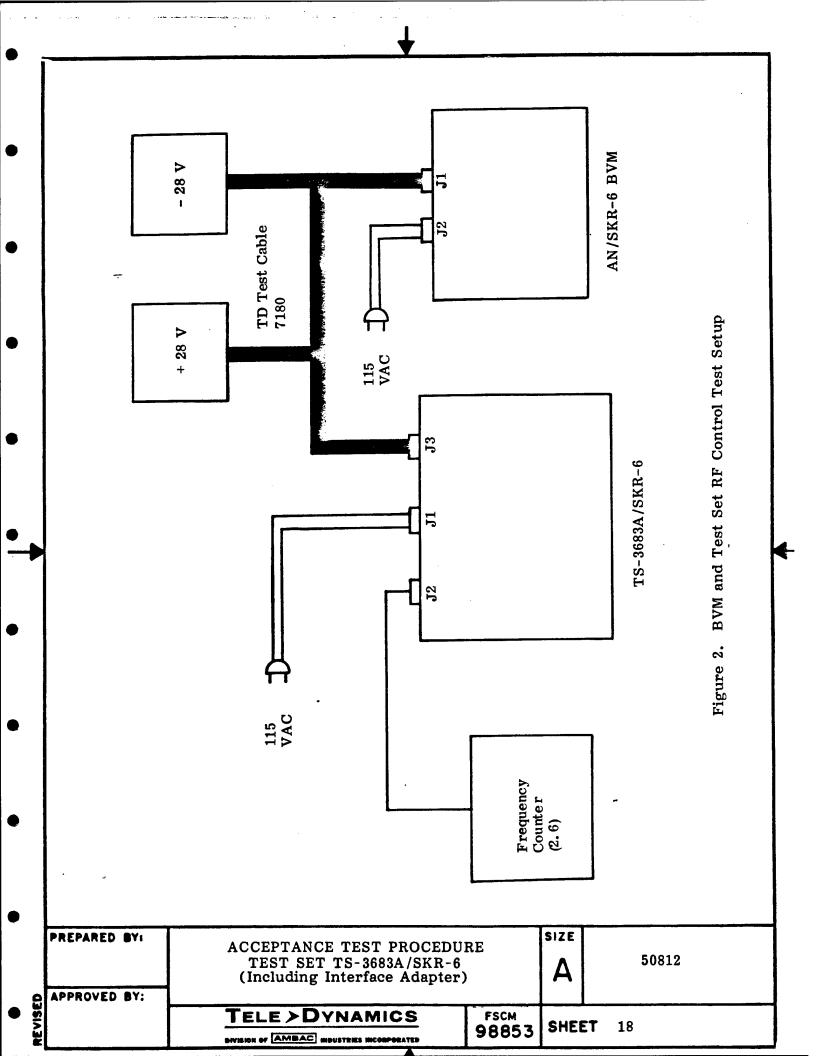
Perform the Final Test of paragraph 3.0.

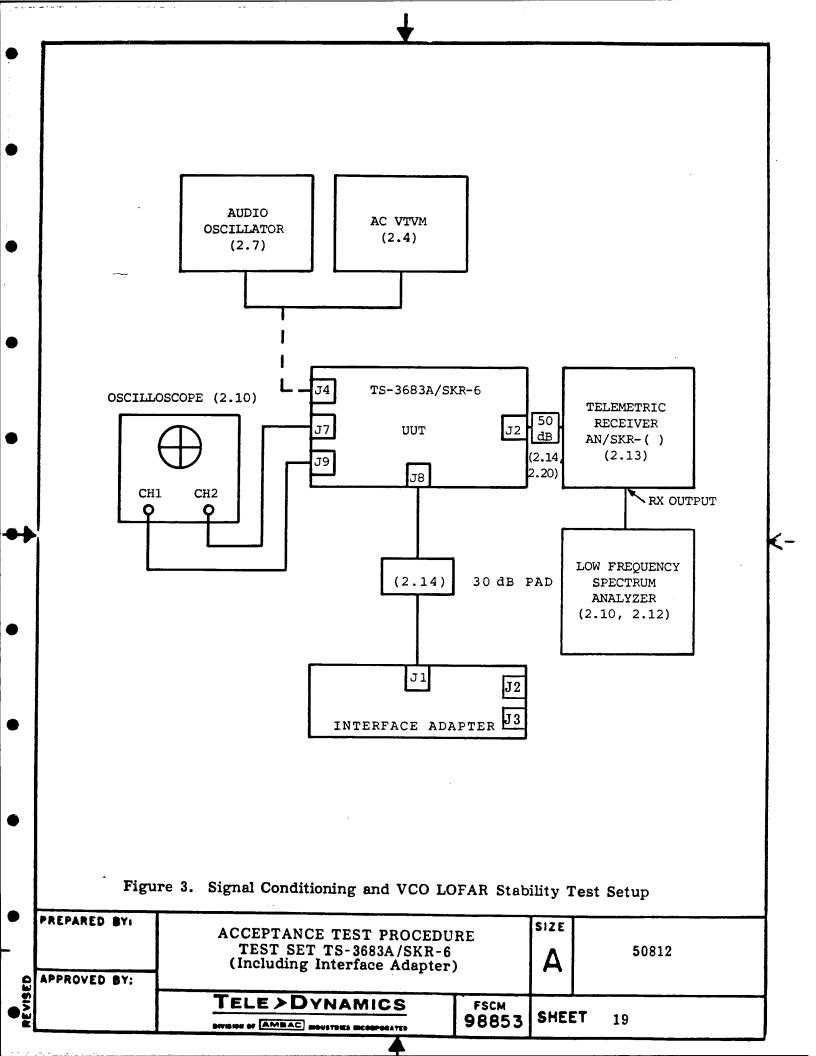
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ACCEPTANCE TEST DATA TEST SET TS - 3683A/SKR-6

(INCLUDING INTERFACE ADAPTER)

DATE STARTED 8/19/80

DATE FINISHED 8/22/80

PERFORMED BY * A. Gelletick

APPROVED BY

JOB # 3243

Initial each Data Sheet

Elapsed Time Meter 72.7

PREPARED BYI

ACCEPTANCE TEST PROCEDURE TEST SET TS-3683A/SKR-6 (Including Interface Adapter) SIZE

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SUBASSEMBLY IDENTIFICATION

Name	Type	Serial Number
Test Set TS-3683A/SKR-6 ·	50450-501	002
Low Pass Filter (A)	43878-505	2976
Chan A VCO	20230-501	6577
Low Pass Filter (B)	43878-505	2991
Chan B VCO	20230-502	6498
Low Pass Filter (C)	43878-505	2984
Chan C VCO	20230-503	6556
Low Pass Filter (D)	43878-505	2992
Chan D VCO	20230-504	6548
Low Pass Filter (E)	43878-505	2979
Chan E VCO	20230-505	6455
Low Pass Filter (F)	43878-505	2993
Chan F VCO	20230-506	6549
Low Pass Filter (G)	43878-505	2464
Chan G VCO	20230-507	6488
Low Pass Filter (H)	43878-506	2932
Chan H VCO	19819-527	6440
Voice Low Pass Filter	43878-504	3008
DIFAR Low Pass Filter	43787-502	5658
DIFAR B VCO	43887-501	0024
Mixer Amplifier	28238-505	
RF Transmitter	46178-502	223
Synthesizer Assembly	48915-501	2.23
RF Converter Assembly	49060-501	273
Printed Circuit Assembly	50484-501	002
Interface Adapter	50705-501	002

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ACCEPTANCE TEST PROCEDURE TEST SET TS-3683A/SKR-6 (Including Interface Adapter)

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BASELINE DATA

Data Sheet No. ___1

S/N <u>602</u>
Date <u>8/19/80</u>

Procedure		Requir	ement		Actual
Para. No.	Parameter Description	Min	Max	Units	Reading
1.9	Mechanical/Visual Check (/) if no discrepancies. Discrepancies if any	No Discr	epancies	N/A	
3.3	AC Power Power Indicator Lit Fans Blow Inward AC Current	Lit In -	- - 3 Amp.	Observation Observation Amperes	V 2.1
3.4.1	-95 dBm Direct Power	-97 dBm	-93 dBm	dBm	-95
3.4.2	Ability to Set -13 dBm	-15 dBm	-11 dBm	dBm	<u>-/3</u>
3.4.3.1	+FC Power Meter +FC Frequency, Relative	+5 dB +180	+7 dB +320	Relative Power kHz	46
3.4.3.2	-FC Power Meter -FC Frequency, Relative	+5 dB -180	+7 dB -320	Relative Power kHz	<u> </u>
3.5.1	RF Center Frequency 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60	-70 kHz	+70 kHz	∆ kHz from true center frequency (fc)	-35 -35 -35 -35 -36 -36 -36 -37 -37 -37 -37 -37 -37 -37 -37
PREPARED BY	TEST DATA FOR TS-	36834 /SK		SIZE 508	12

TELE > DYNAMICS

FSCM 98853

SHEET

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BASELINE DATA

Data	Sheet	No.	2
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 $S/N = \frac{602}{5/19/80}$ Date $\frac{8/19/80}{1}$

Procedure		Red	quirement		Actual
Para. No.	Parameter Description		Max	Units	Reading
3.5.2	LED Display OK	Yes 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60	No	Observation	
3.5.3 a or b	Remote RF Channel Select Chan 41 Display Chan 60 Display Chan 41 Freq Chan 60 Freq	Yes Yes -70 k	No No Hz +70 kHz Hz +70 kHz	Observation Observation ΔF _C , kHz ΔF _C , kHz	4C3 4C3 -42 -42
3.6.1	VCO Level Channel	A 92 B 92 C 92 D 92 E 120 F 140 G 160 H 240	138 138 138 138 180 205 240 360	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	115 116 119 156 185 215 330
3.6.2	VCO Center Frequency	A 12400 B 20700 C 29100 D 37400 E 45700	20900 29300 3 7600	Hz Hz Hz Hz Hz	12 COO 20800 29190 37190 45810
PREPARED BY: APPROVED BY:	TEST DATA FOR	TS-3683A/	1	508	312
	TELE > DYNA		FSCM 98853	SHEET 23	

BASELINE DATA

Data Sheet No. ___3

 $S/N = \frac{002}{5/19/50}$ Date $\frac{5/19/50}{100}$

3.7.6	Remote VCO Input (J3)				Observa	tion
3.7.7	LOFAR Switching	A B C D E F G H			Observa	
3.7.8	MUX LOFAR	A B C D E F G H			Observa	
-			<u> </u>		SIZE	
PREPARED BY:	TEST DATA FO	ነው ጥኖ	2602A /C	KR-6	50812	

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Data Sheet No. ____4

 $S/N = \frac{002}{8/19/80}$

Procedure			Requ	wirement	}	Actual
Para. No.	Parameter Description		Min	Max	Units	Reading
3.8.1	DIFAR B Cent Freq		69.6	71.4	kHz	70.0
3.8.2	DIFAR B Sensitivity	•	0.8	1.2	VRMS	1.1
3.8.3	DIFAR A		0.80	1.20	VRMS	0.98
3.8.4	MUX DIFAR Level		0.82	0.92	VPP	0.58
3.8.5	MUX DIFAR Ratio	1 kHz 70 kHz	1.8	2.2 1.2	VPP VPP	2.0
3.9	Lamp Test	a. b. c.	LED + -	8.8 lit lit	Observation Observation Observation	<u> </u>
3.10	Int. Adapter Atten.	Test		l dB of in- vel to J3	∆dBm from input level to J3.	!
			1			

APPROVED BY:

TEST DATA FOR TS-3683A/SKR-6

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S/N 002

PRETEST DAT	'A (4.3.2b)						
Procedure			Requi	rement			Actual
Para. No.	Parameter Descript	ion	Min	Max		Units	Reading
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.		oservation mperes	2.1
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	O	K?	-19
4.2.1c	LED Display	41	Yes	No	Ol	servation	461
4.2.1d	RF Power		-,15 d Bn	- <u>11_dB</u> m	dE	M	- 13.8
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 240	138 138 138 138 180 205 240 360	MY MY MY MY	7, RMS	125 125 125 125 227 350
PREPARED BY			J		SIZE		
PWS	TEST DATA FOR	R TS-3	683A /SKI	R-6	Α	5(0812
APPROVED BY:	TELE > DYN			FSCM 98853	SHE	ET 2	6

Data Sheet No. 6

 $S/N = \frac{602}{S/21/80}$ Date $\frac{8/21/80}{}$

Procedure			Requir	rement			Actual
Para. No.	Parameter Descript	ion	Min	Max]	Units	Reading
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	1	servation peres	2.1
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	ОК	?	-15
4.2.1c	LED Display	41	Yes	No	Obs	servation	yes.
4.2.1d	RF Power		-15 dBm	-11 d Bm	dBr	n	13.8
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV MV MV MV MV	RMS RMS RMS RMS RMS RMS RMS	125 125 126 127 167 194 230 355
PREPARED BY			<u></u>		SIZE		
rws	TEST DATA FO	R TS-	3683A /SK	R-6	Α	50	812
APPROVED BY:	1				ı		

Data Sheet No. ______

 $\frac{5/N}{202}$ Date $\frac{5/21/50}{2}$

			Requir	ement		Actual
Procedure Para. No.	Parameter Descripti	on	Min	Max	Units	Reading
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Observation Amperes	1 2.1
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK?	-16
4.2.1c	LED Display	41	Yes	No	Observation	· Vier
4.2.1d	RF Power		-15 dBn	n -11 DBm	dBm	· 13.6
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS	126 125 126 127 168 250 232 355
PREPARED BYI			<u> </u>		SIZE	
pws	TEST DATA FO	OR TS-	-3683A /SI	KR-6	Α	50812
APPROVED BY:	TELE > DY	MAMI	CS	FSCM 98853	SHEET	28

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Data	Sheet	No.	8	
Data	Sneet	NO.		

Procedure Para. No. Parameter Description Min Max Units Re 4.2.1a AC Power Power Indicator Lit Lit - Observation				Requir	ement		Actual
A.2.1a AC Power Power Indicator Lit AC Current RF Center Frequency 4.2.1c LED Display Yes No Observation ACRY 41 A.2.1d RF Power A.2.1d RF Power VCO Levels, Channel B 92 138 MV, RMS C 92 138 MV, RMS D 92 138 MV, RMS		Parameter Description	on			Units	Reading
4.2.1c	4.2.1a	AC Power Power Indicator Lit		Lit -	- 3 Amp.	•	2.05
4.2.1c	4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK?	-35
4.2.1d	4.2.1c	LED Display	41	Yes	No	Observation	400
B 92 138 MV, RMS	4.2.1d	RF Power		-15 dBm	-Il ≎dBm	dBm	<u>-13.4</u>
	4.2.1e	VCO Levels, Channel	B C D E F G	92 92 92 120 140 160	138 138 138 180 205 240	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	120 120 129 149 160 199 229 345
PREPARED BYI	-					ISIZE	

TEST DATA FOR TS-3683A/SKR-6

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Data Sheet No. 9

 $S/N = \frac{002}{8/20/80}$

mandume			Requir	ement		Actual
rocedure Para. No.	Parameter Descripti	on	Min	Max	Units	Reading
1.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Observation Amperes	2.05
1.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK?	-26
4. 2. 1c	LED Display	41	Yes	No	Observation	400
4.2.1d	RF Power		-15 dBm	-11 dBm .	dBm	-13.5
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS	125 126 126 127 129 200 200 355
PREPARED BY:					SIZE	
RWS	TEST DATA FO	OR TS	-3683A/SI	KR-6	Α	50812
APPROVED BY:	TELE > DYN	MAN	ics	FSCM	SHEET	30

Data Sheet No. ____10

POST 4 HR. (4	-50°C) SOAK DATA (4.5.	. 41)			1		
Procedure			Requir			Units	Actual Reading
Para. No.	Parameter Descripti	ion	Min	Max		Olitis	2.00
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	1	ervation peres	205
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK'	?	-55
1.2.1e	LED Display	41	Yes	No	Obs	servation	1/1/2
1.2.1d	RF Power		-15 dBm	-11 dBm	dB	m	· it v
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV MV MV MV MV	, RMS , RMS , RMS , RMS , RMS , RMS	12.5 12.5 1.02 13.1 7.23 3.40
- - -						٠.	
PREPARED BY					SIZE		
RWS	TEST DATA FO	OR TS-	-3683A /SK	R-6	А		50812
APPROVED BY:	TELE > DYN			FSCM 98853	SHE	ET	31

Data Sheet No. ____11

POST-TEMP TH	EST DATA (4.5.2h)					
Procedure			Require	ement		Actual
Para. No.	Parameter Description	n	Min	Max	Units	Reading
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3Amp.	Observation Amperes	2.07
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK?	-20
4.2.1c	LED Display	41	Yes	No	Observation	W
4.2.1d	RF Power		-15 d Bm	-11 dBm	dBm	-12.4
4.2.1e	VCO Levels, Channel	ABCDEFGH	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	115 118 155 177 214
PREPARED BYI	TEST DATA FO	R TS-	3683A/SK	R-6	SIZE A	50812
APPROVED BY:	TELE > DYN			FSCM 98853	SHEET	32

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S/N <u>002</u>

Date 8/21/80

POST 103.5 VAC @ 57 Hz TEST DATA (4.4.2.1d)

			Requir	ement		Actual
Procedure Para. No.	Parameter Description	on	Min	Max	Units	Reading
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Observation Amperes	2.0
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK?	-20
4.2.1c	LED Display	41	Yes	No	Observation	<u> </u>
4.2.1d	RF Power		-15 dBm	-11 dBm	₫Bm	-13.5
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	120 129 124 162 160 234 340
PREPARED BY	TEST DATA FO		00004 /53	Z D_ 6	SIZE A	50812

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S/N <u>002</u>
Date <u>8/21/80</u>

POST 126.5 VA	C @ 63 Hz TEST DATA ((4.4.2.	1d)					
Procedure			Requir	ement]		Actual	i
Para. No.	Parameter Descripti	ion	Min	Max	U	nits ————	Reading	
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Obse Ampe	ervation eres	2.2	
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK?		-:0	
4.2.1c	LED Display	41	Yes	No	Obse	ervation	<u> </u>	
4.2.1d	RF Power		-15 dBr	n -11 dBm	dBm	i	-13.5	
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 130 205 240 360	MV, MV, MV, MV,	RMS RMS RMS	122 124 124 134 135 234 350	
						٠.		
PREPARED BY: APPROVED BY:	TEST DATA FO	R TS-	3683A /SK		A	5	60812	
APPROVED BY:	TELE > DYN			FSCM 98853	SHEET	7 3	34	

Data Sheet No. ____14

 $\frac{S/N}{Date} = \frac{8/21/80}{8}$

POST TRANSIENT (a) TEST DATA (4.4.2.2d)

			Require	ement		Actual
Procedure Para. No.	Parameter Description	1 N	Min	Max	Units	Reading
4.2.2a	AC Power Power Indicator Lit AC Current	I -	it.	- 3 Amp.	Amperes	2,26
4.2.2b	RF Frequency	-	70 kHz	+70 kHz	OK?	-18
4.2.2c	RF Power]-	-15 dBm	-11 dBm	dBm	-13.5
4.2.2d		F G	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS	12 2 12 2 15 5 12 5 14 5 22 7 25 2
4.2.2e	Signal Conditioning and VCO Stability	a. b.	discrepa Discrepa	incies if no incies.		
PREPARED BY:	TEST DATA FOR	R TS-3	683A /SK	IR-6	SIZE	50812
APPROVED BY:	TELE > DYNA			FSCM 98853	SHEET	35

Data Sheet No. _____15

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Date 8/2//80

POST TRANSIENT (b) TEST DATA (4.4.2.2d)

			Require	ment		Actual
rocedure ara. No.	Parameter Description	1	Min	Max	Units	Reading
1.2.2a	AC Power Power Indicator Lit AC Current		Lit - -	3Amp.	Amperes	2.05
4.2.2 b	RF Frequency		-70 kHz	+70 kHz	OK?	<u>-18</u>
4.2.2c	RF Power		-15 dBm	-11 dBm	.dBm	<u>-13.9</u>
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92	138 138 138 138 180 205 240 360	MV, RMS	124 124 125 125 165 195 227 350
4.2.2e	Signal Conditioning and VCO Stability	a.	Check (discrepatif any Check (discrepatif any Inscrepatif and Inscrepatif and Inscrepatification and Inscrepa	ncies. ncies if no ncies. ncies		
PREPARED BY	TEST DATA FO	R TS-	3683A /SK	R-6	A	50812
APPROVED BY:	TELE > DYN			FSCM 98853	SHEET	36

Data Sheet No. _____16

 $\frac{6/N}{Date} = \frac{6/21/8}{8}$

POST TRANSIENT (c) TEST DATA (4.4.2.2d)

			Require	ment		Actual		
Procedure Para. No.	Parameter Description	on	Min	Max	Units	Reading		
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Amperes	2.1		
4.2.2b	RF Frequency		-70 kHz	+70 kHz	OK?	-18		
4.2.2c	RF Power		-15 dBm	-11 dBm	dBm	-13.8		
4.2.2d	VCO Levels	A B C D E F G	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS	124 125 125 125 225 235		
4.2.2e	Signal Conditioning and VCO Stability	d a. b.	discrepa Discrepa	incies if no ncies.				
PREPARED BY: APPROVED BY:	TEST DATA FO	TEST DATA FOR TS-3683A/SKR-6				50812		
APPROVED BY:		TELE > DYNAMICS FSCM 98853						
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Data Sheet No. 17

 $S/N = \frac{602}{8/21/80}$ Date $\frac{8/21/80}{1}$

POST TRANSIENT (d) TEST DATA (4.4.2.2d)

POST TRANSIE	NT (d) TEST DATA (4.4.					 	Actual
Procedure		_	Require Min	Max	Uni	ts	Reading
Para. No.	Parameter Description	1					
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3Amp.	Amper	es	2,1
4.2.2 b	RF Frequency		-70 kHz	+70 kHz	OK?		-18
4.2.2c	RF Power		-15 dBm	-11 dBm	dBm		-/3.8
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RM MV, RM MV, RM MV, RM MV, RM MV, RM MV, RM MV, RM	18 18 18 18 18 18	124 124 125 125 125 165 165 201
4.2.2e	Signal Conditioning and VCO Stability	a.	discrepa Discrepa if any	incies if no incies.		•	
PREPARED BY	TEST DATA FOR	R TS	-3683A /SK	R-6	SIZE A	50	812
APPROVED BY:	TELE > DYN			FSCM 98853	SHEET	38	

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Data Sheet No. ____18

 $S/N = \frac{602}{5/21/80}$ Date $\frac{5/21/80}{}$

rocedure			Requ	irement		Actual
Para. No.	Parameter Descripti	on	Min	Max	Units	Reading
1.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3Amp.	Observation Amperes	2.1
1.2.1b	RF Center Frequency	41	-70 kH:	z +70 kHz	OK?	-20
1.2.1c	LED Display	41	Yes	No	Observation	464
1.2.1d	RF Power		-15 dB	m -11 dB m	dBm	-13.8
1.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	124 125 125 165 195 227 350
PREPARED BY				1:	SIZE	<u></u>

APPROVED BY:

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Data Sheet No. _____19

 $S/N = \frac{602}{S/21/80}$ Date $\frac{8/21/80}{}$

POST 1ST 4 SEC. INTERRUPT (4.4.2.3d)

Procedure			Requir	ement]		1	tual
Para. No.	Parameter Descriptio	n	Min	Max	U	nits	Rea	ding
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Amp	eres		.1
4.2.2b	RF Frequency		-70 kHz	+70 kHz	OK?		<u> </u>	
4.2.2c	RF Power		-15 dBm	-11 dBm	dBm	1		13.8
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, MV,	RMS RMS RMS RMS		2.4 1.4 2.5 0.5 0.7 0.7 0.50
4.2.2e	Signal Conditioning and VCO Stability	a.	discrepa Discrepa if any	incies if no ncies. ancies				
<u>:</u>			į					
PREPARED BY	TEST DATA FOR	R TS-	3683A /SK	i	SIZE		50812	
APPROVED BY:	TELE > DYNA			FSCM 98853	SHEE	T	40	

Data Sheet No. ________

 $S/N = \frac{8/21/56}{}$

POST 1ST 30 SEC. INTERRUPT (4.4.2.3f)

Procedure			Requir	ement			Actual
Para. No.	Parameter Description	on	Min	Max	Uni	ts	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Amper	es	2.1
- 4.2.2b	RF Frequency		-70 kHz	+70 kHz	OK?		
4.2.2c	RF Power		-15 dBm	-11 dBm	dBm		-13,8
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RM	IS IS IS IS IS	124 124 125 106 106 106 201 255
4.2.2e	Signal Conditioning and VCO Stability	a. b.	discrepa Discrepa	if no incies.			
	·						
PREPARED BYI	TEST DATA FO	R TS-	3683A /SK	R-6	A	5 0 8	312
APPROVED BY:	TELE > DYN		FSCM 98853	SHEET	41		

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Data Sheet No. 21

POST 2ND 4 SEC. INTERRUPT (4.4.2.3g)

POST ZND 4 SI	EC. INTERRUPT (4.4.2.3)	ь <i>)</i>			,			
Procedure			Requir	ement				Actual
Para. No.	Parameter Descriptio	n	Min	Max	U	nits	I I	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Amp	eres		2.1
4.2.2b	RF Frequency		-70 kHz	+70 kHz	OK?			-16
4.2.2c	RF Power		-15 dBm	-11 dBm	dBm			-13.9
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, I MV, I MV, I MV, I MV, I MV, I MV, I	RMS RMS RMS RMS RMS RMS		124 125 125 125 125 125 125 227 355
4.2.2e	Signal Conditioning and VCO Stability	a. b.	discrepa Discrepa if any	incies if no ncies.		·		
PREPARED BYI	TEST DATA FOR	R TS-	3683A/SK		SIZE A		5 081	2
APPROVED BY:	TELE > DYNA			FSCM 98853	SHEE	7	42	

Data Sheet No. ____22

 $S/N = \frac{902}{Date \frac{8/2.1/80}{}}$

POST 2ND 30 SEC. INTERRUPT (4.4.2.3g)

POST 2ND 30 8	SEC. INTERRUPT (4.4.2.3	ов <i>)</i>					Actual
Procedure			Require		*7.	mit a	Reading
Para. No.	Parameter Description	n	Min	Max	U	nits	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Amp	eres	$\frac{\sqrt{2.1}}{2.1}$
4.2.2b	RF Frequency		-70 kHz		OK?		-22
4.2.2c	RF Power		-15 dBm	-11 d Bm	dBm	•	-13.8
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, 1 MV, 1 MV, 1 MV, 1 MV, 1 MV, 1 MV, 1	RMS RMS RMS RMS RMS RMS	124 125 125 165 166 127 350
4.2.2e	Signal Conditioning and VCO Stability	a. b.	discrepa Discrepa lif any	incies if no incies.			
PREPARED BYI	TEST DATA FOR	R TS-	3683A /SK		size A		50812
APPROVED BY:	TELE > DYNA DIVISION OF AMERIC MOUSTS			FSCM 98853	SHEE	7	43

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Data Sheet No. 23

 $S/N = \frac{802}{5/91/80}$ Date $\frac{8/91/80}{1}$

POST 3RD 4 SEC. INTERRUPT (4.4.2.3g)

Procedure			Requirement		_	Actual
Para. No.	Parameter Descripti	Parameter Description		Max	Units	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lât -	- 3 Amp.	Amperes	2.1
4.2.2b	RF Frequency		-70 kHz	+70 kHz	OK?	-16
4.2.2c	RF Power		-15 dBm	-11 dBm	dBm	-13.9
4.2.2d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS	124 124 125 165 27 27 350
4.2.2e	Signal Conditioning and VCO Stability	d a. b.	discrepa Discrepa	incies if no ncies. ancies		
PREPARED BY	TEST DATA FO	R TS-	3683A /SK		SIZE	50812
APPROVED BY:	TELE > DYN			FSCM 98853	SHEET	44

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 $S/N = \frac{902}{8/21/80}$

POST 3RD 30 SEC. INTERRUPT (4.4.2.3g)

Procedure			Requir	Requirement		Actual
Para. No.	Parameter Descript	ion	Min	Max	Units	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Amperes	2,15
= 4.2.2 b	RF Frequency		-70 kHz	+70 kHz	OK?	-16
4.2.2c	RF Power		-15 dBm	-11 dBm	dBm	-13.8
4.2.2d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	124 124 125 145 165 165 227 350
4.2.2e	Signal Conditioning an VCO Stability	a.	discrepa Discrepa	if no incies.	•	
PREPARED BY	TEST DATA FO	or TS	-3683A /SK	i	SIZE	50812
APPROVED BY:	TELE > DY			FSCM 98853	SHEET	45

Data Sheet No. 25

 $S/N = \frac{602}{5/21/86}$

POST 4TH 4 SEC. INTERRUPT (4.4.2.3g)

Procedure Para. No.	Parameter Descripti	ion	Requir Min	ement Max	-	Units		Actual Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3Amp.	Am	peres		2.1
4.2.2b	RF Frequency		-70 kHz	+70 kHz	ок	?		-20
4.2.2c	RF Power		-15 dBm	-11 a Bm	dB	m	j	- 13.8
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, MV, MV, MV, MV,	RMS RMS RMS RMS RMS RMS RMS		129 129 125 125 135 135 220 250
4.2.2e	Signal Conditioning an VCO Stability	d a. b.	discrepa Discrepa if any	incies if no ncies.		•		
PREPARED BYI		· · · · · · · · · · · · · · · · · · ·			SIZE			<u> </u>
fuz	TEST DATA FO	R TS-	3683A/SK	R-6	Α		5 08:	12
APPROVED BY:	TELE > DYN			FSCM 98853	SHE	ET	46	

ENVIRONMENT

Doto	Sheet	No.	26
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POST 4TH 30 S	SEC. INTERRUPT (4.4.2.3	3g)						
Procedure			Requirement					Actual
Para. No.	Parameter Description	n	Min	Max		Units	Re	eading
4.2.2a	AC Power Power Indicator Lit		Lit _	- 3 Amp.	Am	peres	_	2,15
4.2.2b	AC Current RF Frequency		-70 kHz	_	ОК	_		- 15
4.2.2c	RF Power	:	-15 . d Bm.	-11 dBm	dB	m	-	-13.8
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV MV MV MV MV	, RMS , RMS , RMS , RMS , RMS , RMS , RMS	-	125 125 125 125 125 125 125 237 2350
4.2.2 e	Signal Conditioning and VCO Stability	a. b.	discrepa Discrepa if any	if no ncies.		-		
PREPARED BYI	TEST DATA FOR	TS-	3683A /SK		SIZE		5 0812	

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APPROVED BY:

Data Sheet No. 27

 $\frac{8/N}{Date} \frac{002}{8/21/80}$

POST 5TH 4 SEC. INTERRUPT (4.4.2.3g)

Procedure			Requir	ement	_		Actual
Para. No.	Parameter Description	n	Min	Max		Units	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3Amp.	Am	peres	
, '				_	ОК		- / x
4.2.2b	RF Frequency		Ì	+70 kHz	1		
4.2.2c	RF Power		-15 dBm	-11 dBm	dBr	n	<u>= 15.80</u>
4.2.2d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV MV MV MV MV	, RMS , RMS , RMS , RMS , RMS , RMS , RMS	12 \\ 12 \\ 12 \\ 12 \\ 12 \\ 13 \\ 13 \\ 13 \\ 14 \\ 15 \\ 16 \\ 17 \\
4.2.2e	Signal Conditioning and VCO Stability	a. b.	discrepa Discrepa if any	ncies if no ncies. ncies		•	
PREPARED BY:	TEST DATA FOR	TS-	3683A /SKI		SIZE A		50812
APPROVED BY:	TELE > DYNA			FSCM 98853	SHEE	T	48

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D-40	Sheet	No	2 8
Data	pneer	140.	

 $S/N = \frac{062}{8/21/80}$ Date $\frac{8/21/80}{}$

POST 5TH 30 SEC. INTERRUPT (4.4.2.3g)

Procedure			Requirement		1	Actual
Para. No.	Parameter Descripti	on	Min	Max	Units	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Amperes	2-15
4.2.2 b	RF Frequency		-70 kHz	+70 kHz	OK?	-15
4.2.2c	RF Power		-15 dBn	n -11 dBm	dBm	-/3.8
4.2.2 d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	124 125 125 165 165 175 227 250
4.2.2e	Signal Conditioning and VCO Stability	a.	discrepa Discrepa if any	if no incies.		
PREPARED BYI	TEST DATA FO	R TS-	3683A/SK		SIZE A	50812
APPROVED BY:	TELE > DYN			FSCM 98853	SHEET	49

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 $\frac{5/N}{Date} = \frac{602}{8/21/80}$

POST 6TH 4 SEC. INTERRUPT (4.4.2.3g)

	SEC. INTERRUPT (4.4.2.3		Requir	om on t			Actual
Procedure Para. No.	Parameter Description	n	Min	Max	Unit	s	Reading
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	- 3 Amp.	Ampere	s	2,1
4.2.2b	RF Frequency		-70 kHz	+70 kHz	OK?		-19
4.2.2c	RF Power		· -15 dBm	-11 d Bm	dBm		-13.8
4.2.2d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS		125 125 125 125 125 227 350
4.2.2e	Signal Conditioning and VCO Stability	a. b.	discrepa Discrepa	if no ncies.			
PREPARED BYI					SIZE	508	12
PW3	TEST DATA FOR	R TS-3	5683A /SK	K− 0	A	9 00.	1. 4
APPROVED BY:	TELE > DYNA	AMIC	s	FSCM 98853	SHEET	50	

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Data Sheet No. _____30

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POST 6TH 30 SEC. INTERRUPT (4.4.2.3g)

Procedure			Requir		┨.	Inits	i	ctual ding
Para. No.	Parameter Descript	ion	Min	Max		———		
4.2.2a	AC Power Power Indicator Lit AC Current		Lit -	3 Amp.		eres		2.15 15
4.2.2b	RF Frequency		-70 kHz	+70 kHz	OK?			13.8°
4.2.2c	RF Power		-15 dBn	n -11 dBm	dBm	l	1-	1.2.6
4.2.2d	VCO Levels	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, MV, MV, MV, MV,	RMS RMS RMS RMS RMS RMS RMS RMS		125 25 25 25 25 25 25 25 25 25 25 25 25 2
4.2.2e	Signal Conditioning an VCO Stability	a.	discreps Discreps if any Check (discreps Discrep	if no ancies.				V
1						•		
PREPARED BYI	TEST DATA FO	OR TS-	3683A /SF		SIZE A		5 0812	
APPROVED SY:	TELE > DY			FSCM 98853	SHEE	T	51	

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Data Sheet No. 31

 $\frac{8/N}{2} = \frac{8/21/80}{80}$

POST POWER INTERRUPT TEST (4.4.2.3h)

POST POWER INTERRUPT TEST (4.4.2.3h)									
Procedure	edure Requirement					Actual			
Para. No.	Parameter Descript	ion	Min	Max	Units	Reading			
4.2.1a	AC Power Power Indicator Lit AC Current		Lit -	- 3. Amp.	Observation Amperes	2.1			
4.2.1b	RF Center Frequency	41	-70 kHz	+70 kHz	OK?	-19			
4.2.1c	LED Display	41	Yes	No	Observation	10)			
4.2.1d	RF Power		-15 dBm	-11 dBm	dBm	-13K			
4.2.1e	VCO Levels, Channel	A B C D E F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS MV, RMS	134 135 125 135 135 135 257 35,0			
			<u> </u>	· · · · · · · · · · · · · · · · · · ·	SIZE				
PREPARED BY:	TEST DATA FO	R TS-	3683A /SK		A	50812			
APPROVED BY:	S S	FSCM 98853	SHEET	52					

FINAL TEST

Data Sheet No. ____32

 $S/N = \frac{502}{8/22/80}$ Date $\frac{8/22/80}{2}$

		Require	ement		Actual
rocedure	Parameter Description	Min	Max	Units	Reading
Para. No.	Mechanical/Visual Check (if no discrepancies. Discrepancies if any	No Discre	pancies	N/A	
3.3	AC Power Power Indicator Lit Fans Blow Inward AC Current	Lit In -	- 3 Amp.	Observation Observation Amperes	2,1
3.4.1	-95 dBm Direct Power	- 9 7 d Bm	-93 ⁻ dBm	dBm	- 93
3.4.2	Ability to Set -13 dBm	-15 dBm	-11 dBm	dBm	-13.6
3.4.3.1	+FC Power Meter +FC Frequency, Relative	+5 dB +180	+7 dB +320	Relative Power kHz	1 1 1 1
3.4.3.2	-FC Power Meter -FC Frequency, Relative	+5 dB -180	+7 dB -320	Relative Power kHz	+ 5.9 -245
3.5.1	RF Center Frequency 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60	-70 kHz	+70 kHz	Δ kHz from true center frequency (fc	-2 -2 -2 -2 -2 -2 -2 -2 -2 -2
PREPARED BYI	TEST DATA FOR TS-	-3683A /SK		SIZE 5	0812
APPROVED BY:	TELE > DYNAMI	CS	FSCM 98853	SHEET 5	3

•			<u> </u>					
Data Sheet No.	33	FINAL	TEST		•	S/N _ Date _	8/2	2/80
Procedure			Requir	rement				Actual
Para. No.	Parameter D	escription	Min	Max]	Units		Reading
3.5.2	LED Display OK	41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60	Yes	No	Ob	servatio	on	
3.5.3 a or b	Remote RF Chan Chan 41 Disp Chan 60 Disp Chan 41 Freq Chan 60 Freq	lay lay l		No No +70 kHz +70 kHz	Ob	servationser	on	-26 -2
3.6.1	VCO Level	Channel A B C D F G H	92 92 92 92 120 140 160 240	138 138 138 138 180 205 240 360	MV MV MV MV	7, RMS 7, RMS 7, RMS 7, RMS 7, RMS 7, RMS 7, RMS 7, RMS		170 121 121 160 190 220 350
3.6.2	VCO Center Fre	equency A B C D E	12400 20700 29100 37400 45700	12600 20900 29300 37600 45900	H2 H2 H2 H2			12540 20800 29200 29200 37520 45830
PREPARED BYI	TEST DA	ATA FOR TS-S	3683A /SK		SIZE		5 081	2

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FINAL TEST

Data Sheet No. ____34

 $S/N = \frac{802}{8/22/80}$ Date $\frac{8}{22/80}$

			•		Actual
Procedure		<u> </u>	uirement Max	Units	Reading
Para. No.	Parameter Description			ļ	54240
3.6.2 (cont'd)	F C F	62400	54300 62600 93100	Hz Hz Hz	61520 930FD
3.7.1			1.1	Volts RMS Volts ,RMS	
3.7.2	Modulation Out (J9)	1.9	2.1	Volts ,RMS	1,0
3.7.3	External Modulation (J5)	0.9	1.1	Volts, RMS	,
3.7.4	Tape Recorder Input (J4)	0.9	1.1	Volts, RMS	1.0
3.7.5	Differential Output (J7)	1.78	2.22	Volts, RMS	2.12
3.7.6	Remote VCO Input (J3)	0.7	1.3	Volts, RMS	1.0
3.7.7		A B C D E F G H		Observation	
3.7.8	MUX LOFAR	A B C D E F G		Observation	
PREPARED BY:	TEST DATA FOR	TS-3683A	/SKR-6	A	50812
APPROVED BY:	TELE > DYNA		FSCM 98853	SHEET	5 5

FINAL TEST

Data Sheet No. _____35

S/N <u>002</u>
Date 8/22/80

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	Procedure			Requ	irement		Actual
	Para. No.	Parameter Descr	iption	Min	Max	Units	Reading
	3.8.1	DIFAR B Cent Freq		69.6	71.4	kHz	69.7
	3.8.2	DIFAR B Sensitivity		0.8	1.2	VRMS	1./_
	3.8.3	DIFAR A		0.80	1.20	VRMS	0.96
)	3.8.4	MUX DIFAR Level		0.82	0.92	VPP	0,87
	3.8.5	MUX DIFAR Ratio	1 kHz 70 kHz	1.8 0.8	2.2 1.2	VPP VPP	$\frac{2.2}{1.2}$
1	3.9	Lamp Test	a. b. c.	LED + -	8.8 lit lit	Observation Observation Observation	7
	3.10	Int. Adapter Atten.	Test		l dB of in- vel to J3.	Δ dBm from input level to J3.	
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TEST DATA FOR TS-3683A/SKR-6

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